

**JOB DESCRIPTION**

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| **JOB TITLE:** | Press Brake Operator |
| **DIVISION:** | VSR-GA |
| **DEPARTMENT:** | Fabrication |
| **REPORTS TO:** | Production Supervisor |
| **DIRECTLY SUPERVISES:** | N/A |
| **CLASSIFICATION:** | Hourly |
| **POSITION TYPE:** | Full-time |

**Summary/Objective**

Bend and produce parts from sheet metal using a press brake, a computer numeric controlled (CNC) piece of equipment.

**Essential Functions**

Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

1. Sets up and operates equipment to bend parts of sheet metal according to blueprints or product specifications.
2. Reads prints, work orders or production schedules to determine specifications, such as quantity, dimensions and/or tolerances.
3. Performs periodic checks on output; measures completed parts to verify conformance to specifications.
4. Uses measuring instruments at 100% accuracy.
5. Maintains high level of productivity and produces quality parts.
6. Identifies equipment, production and/or parts issues; troubleshoots issues with management and appropriate personnel.
7. Performs preventative maintenance tasks to maintain equipment performance and prevent machine downtime.

**Equipment:**

* Trumpf TruBend 5085
* Trumpf TruBend 3066

**Competencies:**

1. Mechanical and Technical Capacity
2. Basic Math Aptitude
3. Attention to Detail
4. Problem Solving/Analysis
5. Teamwork Capacity
6. Communication Proficiency
7. Ability to read and interpret technical documentation (e.g., blueprints, drawings, etc.)
8. Ability to work independently

**Work Environment**

This job operates in a manufacturing environment. While in the manufacturing environment, the employee is frequently exposed to fumes or airborne particles, low-speed and high-speed machines, and moving mechanical parts. The noise level in the work environment can be low to high.

**Physical Demands**

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job.

While performing the duties of this job, the employee is regularly required to talk or hear. The employee is frequently required to stand; walk; use hands and arms; bend, stoop, kneel, crouch or crawl; climb or balance; and lift and/or move items up to 50 pounds. Specific vision abilities required by this job include close vision, distance vision, color vision, peripheral vision, depth perception and ability to adjust focus.

**Qualification Requirements**

1. High school diploma or GED.
2. Minimum 2-3 years of experience with press brake operations.

**Other Duties**

Complies with the company’s regulatory guidelines and corporate policies at all times. Participate fully in company health and safety programs and complies with all company OSHA policies and procedures. Follows all lawful employer safety and health rules. Wears and/ or uses personal protective equipment, when and how instructed. Reports hazardous conditions to management. Reports any job-related injury or illness to management and seeks treatment promptly.

Please note this job description is not designed to cover or contain a comprehensive listing of activities, duties or responsibilities that are required of the employee for this job. Duties, responsibilities and activities may change at any time with or without notice.

Salary DOE.

Pre-employment drug screen and background check are required.

**Employee Characteristics**

Our ideal candidate encompasses the following characteristics:

• **Safety**: employee is safety conscience, they work in a safe manner, always look for potential hazards, and communicate any issues.

• **Quality**: employee takes pride in their work and delivers the best possible product to the customer (both internal and external).

• **Communication**: employee has the willingness and ability to communicate any issues, concerns, and ideas to anyone at the company. Also willing to discuss design ideas and improvements with customers. Employee can clearly communicate constructive criticism to other team members.

• **Customer Focused**: employee is always concerned with the customer they service (both internal and external).

• **Cleanliness/Organization**: employee takes pride in their immediate work area as well as the entire facility. Diligent in keeping area, tools, and equipment clean and orderly. Follows lean principles.

• **Subject Matter Expert**: employee intimately understands not only their immediate process, but how the entire process works, how they are affected by processes before them, and how they affect processes after them.

• **Continuous Improvement**: employee is always looking for ways to improve the company and themselves. This can be anything from process improvements, facility improvements, ideas for employee engagement, and their own personal growth.

• **Attitude**: employee creates a better working environment by maintaining a positive attitude.

• **Work Ethic**: employee is hard working, sets personal goals, and responds well to goals put in place by management.

• **Dependability**: employee comes to work on time, every day, and follows through with goals and commitments.

• **Self-motivated**: employee takes initiative and gets things done with limited to no supervision. Employee is enthusiastic to get work done and meet and exceed goals.

• **Team Player**: employee works well with others. Always willing to help other team members.